



Dart Aerospace Ltd.
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K6A 1K7
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647.3704

Job Sheet 203639



Part No: 647.3704

Job Qty: 1 pcs

Part Name: 204,205,212,214 Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/19

Job Tracking No:

Due Date: 12/16/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 647.3700 REV:A IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.26 as per ecr 14-214 DD VERF:JLM IPP REV:C AS PER REV NC3 15.03.18 JLM VERIFIED BY:DD IPP REV:D 18.01.19 AS PER DWG REV:A DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		12/16/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	DEC 17 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Part: 647.3704
 Job No: 203639
 Serial No/Batch: S241772
 Revision: A
 Inspector:
 Exp Date:
 Instructions: FAA STC SR02289 LA 17182407a T6ASTC LOA RI

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 Email: sales@dartaero.com
 www.dartaerospace.com

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120 QC 4	1 pcs	12/16/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
120 QC 4	1 pcs	12/16/19	0.00 0.00	QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	12/16/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/16/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

DAS
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DEC 18 2019

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DEC 18 2019

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DEC 19 2019

DAS
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9-89

DEC 19 2019

Part Op 110 - pick kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness

F6029

130 - Identify and pack for shipping as per PPP 647.3704

135 - Document Control - Photocopy bluefile & type labels per PPP 647.3704

140 - QC21- Final Inspection - Work Order Release

013537

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228592
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5142196
601.3073	Connector p/n 082-4440	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5126622
601.3083	Adhesive Rubber Seal	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5190548
647.3802	212 Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5235061
647.3804	204,205,212,214,412 Lower Cutter Assembly High	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5235061
647.3953	Deflector Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	51311952
647.4010	Wiper Deflector RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	51311952
647.4011	Wiper Deflector LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	51311952
647.4110	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108301
647.4111	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5108301
647.4112	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5059110
647.4113	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152001
647.4114	Shim	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5234778
647.4115	Shim	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	513355x1
647.4116	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5084994
647.4210	Bracket LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5203301
647.4211	Bracket RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5203301
647.4212	Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5164165
647.4310	LH Lower Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5060797
647.4311	RH Lower Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167320
647.4312	LH Upper Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136810
647.4313	RH Upper Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5131531
647.4410	Rail	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5155642
AN10A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5209077
AN10A	Bolt	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5209077
AN10A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5209077
CCR201SS3-03	Cherry Rivet	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5233301
CCR201SS3-02	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5233301
CR3212-4-2	Cherry Rivet	11 Ea (11 ea)	110-Packaging 1 - Pick Kit	5233301
CR3212-4-3	Cherry Rivet	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	5233301
CR3212-4-4	Cherry Rivet	7 Ea (7 ea)	110-Packaging 1 - Pick Kit	5233301
CR3213-4-2	Cherry Rivet	31 Ea (31 ea)	110-Packaging 1 - Pick Kit	5233301
CR3213-4-3	Rivet, Cherry	24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5233301
CR3213-4-4	Rivet, Cherry	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5233301
CR3213-4-5	Rivet	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5233301
CR3213-4-8	Rivet	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5067267
MS21042-08	Use MS21042L08	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5232687
MS21042-3	Nut use MS21042L3 per QSI 017	79 Ea (79 ea)	110-Packaging 1 - Pick Kit	5218182
MS21047-3	Nut Plate	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5216288
MS21047L06	Nut Plate	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5237844
MS21047L08	Nut Plate	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5237844
MS21071L3	Anchor Nut	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5154746
MS24694-C53	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5154746
MS24694-S49	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5154746
MS27039-08-08	Screw	16 Ea (16 ea)	110-Packaging 1 - Pick Kit	5134225
MS27039-08-11	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5134225
MS27039-1-07	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5134225
MS27039-1-09	Screw	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5134225
MS27039-1-10	Screw	42 Ea (42 ea)	110-Packaging 1 - Pick Kit	5134225
NAS1149F0332P	Washer (AN960-10L)	157 Ea (157 ea)	110-Packaging 1 - Pick Kit	5234538
NAS1149FN832P	Washer (AN960-8)	34 Ea (34 ea)	110-Packaging 1 - Pick Kit	5234538

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	40	0
	601.2045	1	28	0
	601.3073	1	7	0
	601.3083	2	7	0
	647.3802	1	0	0
	647.3804	1	2	0
	647.3903	1	1	0
	647.4010	1	16	0
	647.4011	1	7	0
	647.4110	1	13	0
	647.4111	1	2	0
	647.4112	1	3	0
	647.4113	1	7	0
	647.4114	2	1	0
	647.4115	2	1	0
	647.4116	1	7	0
	647.4210	1	10	0
	647.4211	1	9	0
	647.4212	1	10	0
	647.4310	1	3	0
	647.4311	1	3	0
	647.4312	1	8	0
	647.4313	1	6	0
	647.4410	1	11	0
	AN3-11A	8	331	0
	AN3-4A	3	361	0
	AN3C10A	2	16	0
	CCR264SS-3-03	16	236	0
	CCR264SS3-04	12	259	0
	CR3212-4-2	11	120	0
	CR3212-4-3	17	186	0
	CR3212-4-4	7	124	0
	CR3213-4-2	31	187	0
	CR3213-4-3	24	485	0
	CR3213-4-4	16	263	0
	CR3213-4-5	28	312	0
	CR3213-4-8	4	29	0
	MS21042-08	18	2	0
	MS21042-3	79	431	0
	MS21047-3	4	346	0
	MS21047L06	6	31	0
	MS21047L08	6	39	0
	MS21071L3	4	39	0
	MS24694-C53	8	127	0
	MS24694-S49	1	184	0
	MS27039-08-08	16	230	0
	MS27039-08-11	2	1,023	0
	MS27039-1-07	12	96	0
	MS27039-1-09	14	302	0
	MS27039-1-10	42	354	0
	NAS1149F0332P	157	4,161	0
	NAS1149FN832P	34	1,596	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

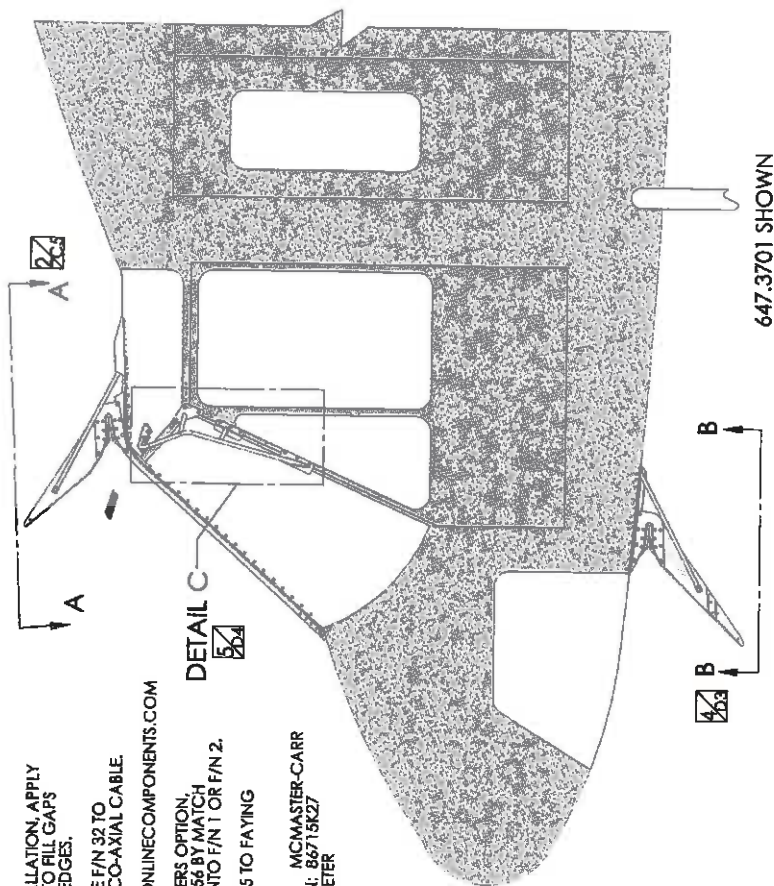
WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No.

Job: _____ Part No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is		DEPARTMENT/PROCESS ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition					
		Completed By					
		Lead hand / Supervisor					
		QC / QA Coordinator					

Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread									
		Other/Details:									



647.3701 SHOWN

	REF	REF	REF	56	647.5701			
A/R	A/R	A/R	A/R	55	601.2045	RTV		△
A/R	A/R	A/R	A/R	54	601.1012	SEALANT		△
2	2	2	2	53	601.3085	ADHESIVE RUBBER SEAL		△
4	4	4	4	52	601.2953	NUTPLATE		△
4	4	4	4	51	602.0895	NUTPLATE		
6	6	6	6	50	602.0946	NUTPLATE		
6	6	6	6	49	601.3005			
18	18	18	18	48	601.2939	LOCKNUT		
79	79	79	79	47	601.2943	LOCKNUT		
4	4	4	4	46	601.2364	CHERRY RIVET		
28	28	42	42	45	601.1183	CHERRY RIVET		
14	16	19	19	44	601.1915	CHERRY RIVET		
24	32	32	43	43	601.0790	CHERRY RIVET		
3704	3703	3702	3701	FIND	PART #	DESCRIPTION		SPEC

[illegible]